PA-17 Butley Box

DEPARTMENT OF TRANSPORTATION FEDERAL AVIATION ADMINISTRATION

## MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Approved Budges Bureau No. 04-R060.1

FOR FAA USE ONLY

(8320)

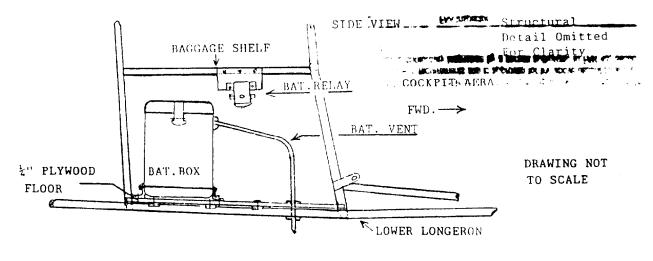
OFFICE IDENTIFICATION

INSTRUCT	TONS: Print or to	ype all entries. Secon of this form.	FAR 4	3.9, FAR 44 A	ppendix 8, and	1 AC +3.9-1 (or	anpsequent	revision (	hereof)	
	MAKE PIPER			<del>- · · · · · · · · · · · · · · · · · · ·</del>	MODEL PA - 1.7					
1. AIRCRAFT	SERIAL NO.	17-131		<del></del>	NATIONAL	ITY AND REGIS		ARK	<del>-</del>	
2. OWNER Cassens, Kenwood C.  3. FOR					ADDRESS (4) shown on registration certificate)  RD 2 Box 52+0  Stone Ridge, N.Y. 12484  OR FAA USE ONLY					
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AIRFRAME		***************************************	(As desci	rimetini ∪edir	du vaj <b>reses</b> i	******	**		x	
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ROPELLER	— - · · · · · · · · · · · · · · · · · ·		-	<del></del>	··· · · · · · · · · · · · · · · · · ·	<del>;</del>		<u> </u> 	-	
PPLIANCE	MANUFACTURER		     							
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A. AGENCY'S NAME AND ADDRESS				B. KIND OF AGENCY C			C. CES	CERTIFICATE NO.		
Kenwood C. Cassens RD 2 Box 52-0 Stone Ridge, N.Y. 12484				FOXEIGN CERTIFICATED MECHANIC				P 1575986		
		nd/or alteration m een made in accord urnished herein is					described or ederal Avia	the reve	rse or lations	
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## NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

- 8. DESCRIPTION OF WORK ACCOMPLISHED (If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)
  - 1) Installed a Cessna battery box P/N 0512167 on a  $\frac{1}{4}$ " aircraft birch plywood floor, located on the lower left and right longerons and cross tubes below the baggage compartment shelf.
  - 2) Tabs were welded to all tubes around the permiter of the battery box floor, as done by the manufacturer to anchor the cockpit flooring, 10-32 screws, washers and AN-365 nuts are used to attach floor to airframe. The battery box is attached to the plywood floor with 10-32 screws, washers and AN-365 nuts.
  - 3) Access to the battery is through the baggage shelf rear floor section.
  - 4) A JOHNSON CONTROLS, DYNASTY sealed Gell-Cell Battery P/N JC-12150, 12 volt 15 amp./hr. capacity is installed, weight of battery is 13.7 Lbs.
  - 5) A battery relay P/N 111-226, 12 volt continuous duty type is installed to the lower baggage shelf support structure, and is controlled by a master switch on the instrument panel left side.
  - 6) The battery box structure was tested in accordance with all appropriate paragraphs in Ch.l of AC 43.13-2 and installed in accordance with Ch.l0 Section 1 & 2 of AC 43.13-2.
  - 7) All oxy-acetylene welding was done in accordance with procedures set forth in Ch.2 Section 1 & 2 of AC 43.13-1A.
  - 8) The plywood shelf which supports the battery box was given two coats of clear polyurethane finish.
  - 9) Installed 3/8" aluminum tube battery vent, which goes from the top of the battery box overboard through the belly. The tube is anchored with 3/8" gromets.



ADDITIONAL SHEETS ARE ATTACHED