US Department or transportation	
Federal Aviation	r

MAJOR REPAIR AND ALTERATION

Form Approved						
OMB No. 2120-0020						

For FAA Use Only

(Airframe, Powerplant, Propeller, or Appliance)

federal Aviat Administration	30							Jenimeation		
and dispos	ition of this fo	or type all entries. See orm. This report is requ Section 901 Federal A	ired by	law (49 U.S.C. 1421).	B, and AC Failure to	43.9-1 (or subseque report can result	uent revisio in a civil pe	n thereof) fo nally not to e	r instruc xceed \$	
	Make	D:			Mode		_			
1. Aircraft	Piper				PA-22-135 Nationality and Registration Mark					
	Serial No. 22-1646				N3383A					
	Name (As	shown on registration	certilio	ate)	Addre	ss (As shown on I	egistration	certilicate)		
2. Owner Frank P. Sperandeo III				15841 Pear Cir. I Fayetteville, AR 72704						
				3. For FAA Use						
					THE ALTERATI	ION/BUTTA IDENTIFIED HERE REMENTS AND IS APPROVE BLECT TO CONFORMITY/INS	IN COMPLIES WITH ONLY FOR THE PECTION BY A FR	TH APPLICABLE AIR ABOVE DESCRIBETE ERSON AUTHORIZE HOLL ECTOR	WORTH. DIN	
				4. Unit Identificat	lion			5. Type		
Unit		Make		Model		Serial N	lo.	Repair	Altera	
URFRAME	~	•••••••••••••••••••••••••••••••••••••••	(As de	scribed in Item 1 abo	ve)	••••	~		х	
OWERPLANT										
ROPELLER										
i	Туре									
PPLIANCE	Manufacturer									
				6. Conformity Statem	ient		100 ::			
Agency's Nan		ss		B. Kind of Agency X U.S. Certificated	Machanic	 -	C. Certifi	cate No.		
K. V. Turney 17654 Marshall .St. Garfield, AR 72732					Tanta d Machania			64298		
				Certificated Repair Station			14642			
				Manufacturer						
have been n	nade in accon	d/or alteration made to dance with the require and correct to the best	ements	of Part 43 of the U.S.	4 above a Federal /	nd described on the Aviation Regulation	ne reverse o	rattachment t the informa	s hereto	
te 25, March	1996			Signature of Author	1	idual Mul	4			
			7. Ap	proval for Return To						
ursuant to the	authority given	ren persons specified Aviation Administration	f belov	v, the unit identified is O APPROVED	in item 4	was inspected in JECTED	the manne	er prescribed	by the	
	Standards	Manufacturer	Z	Jospection Authorizati	on	Other (Specify)				
FAA De		Repair Station		Person Approved by T Canada Airworthiness	Group					
e of Approval o	r Rejection	Certificate or Designation No.		Signature of Authoriz		lual LLNNC LLNNC	1			
Form 337 1/2-8	176.	<u> </u>	1	11.0.		unii C	~			

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8.	Description of Work Accomplished	
i	III more space is required, attach additional sheets. Ide	ntily with aircraft nationality and registration mark and date work completed.)

- 1. Removed front compression member bushing and installed machined in bottom of wing. (See sheet 1)
- 2. Bushing has a recepticle hole for inserting lifting pin and is made of 7075-73511 aluminum material with a 75,000# tensile strength.
- 3. Lifting pin is inserted in bushing and is locked in place by telescoping balls. Pin is manufactured of 4130 forged ALLOY Steel which has a double shear strength of 12,300#. Lifting load is calculated at 1100#.
- 4. Before flight, lifting pin is detached and stored in cabin.

