

SERVICE



MEMO

Service Memo No. 23

APPROXIMATE MATERIAL REQUIRED TO RECOVER
J3, PA-11, PA-15, PA-17 AND PA-18 AIRCRAFT
(Specify Model and Serial Number if ordering)
USING RAW FABRIC AND CELLULOSE ACETATE BUTYRATE DOPE

<u>ITEM NO.</u>	<u>PART NO.</u>	<u>QUANTITY</u>	<u>NOMENCLATURE</u>
**1	12779-02	2	Wing Covers (Fabric #180 280)
*2	13371-00	2	Wing Covers (Fabric #180 280)
***3	11528-02	2	Wing Covers (Fabric #180 280)
4	180 280	59 yds.	Grade "A" Fabric
5	180 442	180 yds.	1-1/2" Pinked Tape - Grade "A"
6	180 495	39 yds.	2" Pinked Tape - Grade "A"
7	180 640	202 yds.	Rib Stitch Cord - #7
8	180 430	24 yds.	3/8" Reinforcing Tape
9	751 594	35 gal.	Clear Dope
10	751 634	5 gal.	Aluminum Dope
11	751 632	15 gal.	Thinner
12	751 629	2 qt.	Thinner - Enamel
13		9 gal.	Pigmented Dope (Specify Color)
14		2 qt.	Enamel - Basic
15		1 pt.	Enamel - Trim
16		1 qt.	Enamel - Cockpit Trim
17	12763-00	2	Decals - Tail
18	80122-53	75	Grommet
19	80122-51	5	Grommet
20	80122-49	24	Grommet
21	10292-00	2	Grommet
22	15761-00	4	Grommet
23	10293-00	2	Grommet
24	10984-00	2	Grommet
25	80541-02	8	Grommet
26	81232-15	8	Disc
27	60863-02	1	Reinforcement
28	60863-03	9	Reinforcement (Tear Drop)
29	60863-09	2	Reinforcement
30	60863-05	2	Reinforcement

* Used on Models J-3 and PA-11 and PA-18 "95"

** Used on Models PA-18 and PA-18A - "105", "125" and "135"

*** Used on Models PA-15 and PA-17

FABRIC FINISHING

W- Spray with water

T - Tape and Patch

7 - Aluminum Dope

S- Sanding

6 - Clear Dope

8 - Pigmented Dope

Spraying Procedure (using above code)

W-6-S-6-6-T-S-6-6-6-S-7-7-S-8-8-8

PIPER AIRCRAFT CORPORATION, LOCK HAVEN, PA., U. S. A.